

Garant**Solid carbide end mill HPC, ZOx, Ø f8 DC: 8mm****Order data**

Order number	203170 8
GTIN	4045197271938
Item class	11X

Description**Version:**

With strong core, **special chip-breaker recesses** and **large polished flutes**.

Application:

For milling on the most demanding component surfaces.

Suitable exclusively for profile milling.

Technical description

No. of teeth Z	6
Overhang length L ₁ incl. recess	26 mm
Recess Ø D ₁	7.4 mm
Cutting edge Ø D _c	8 mm
Feed f _z for side milling in short-chipping aluminium	0.04 mm
Shank Ø D _s	8 mm
Overall length L	64 mm
Flute length L _c	19 mm
Direction of infeed	horizontal and oblique
Shank	DIN 6535 HA to h6
Tolerance nominal Ø	f8
Balance quality with shank	G 2.5 with HA
Helix angle	48 degrees

Corner chamfer angle	90 degrees
Coating	ZOX
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	W
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Cutting width a_e for milling operation	$0.05 \times D$ for side milling
Through-coolant	no
Machining strategy	HPC
Colour ring	yellow
Type of product	End / face mill

User data

	Suitability	V_c	ISO code
Alu plastics	suitable	460 m/min	N
Aluminium (short chipping)	suitable	400 m/min	N
Alu > 10% Si	suitable	210 m/min	N
CuZn	suitable	180 m/min	N
wet maximum	suitable		
wet minimum	suitable only under restricted conditions		
Air	suitable only under restricted conditions		

Services

Shank grinding Type HB	129100 HB
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